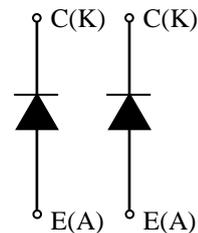


MDM250H65E2

FEATURES

- * Low noise recovery: Ultra soft fast recovery diode.
- * High reverse recovery capability:
Super HiRC Structure.
- * High reliability, high durability diodes.
- * Isolated heat sink (terminal to base).

CIRCUIT DIAGRAM



ABSOLUTE MAXIMUM RATINGS (T_C=25°C)

Item	Symbol	Unit	MDM250H65E2	
Repetitive Peak Reverse Voltage	T _j =125°C	V _{RRM}	V	6,500
	T _j =25°C			6,500
	T _j =-40°C			6,000
Forward Current	DC	I _F	A	250
	1ms	I _{FM}		500
Junction Temperature	T _j	°C		-40 ~ +125
Storage Temperature	T _{stg}	°C		-50 ~ +125
Isolation Test Voltage	Terminals-base	V _{ISO}	V _{RMS}	10,200 (AC 1 minute)
	Terminal 1-Terminal 2	V _{ISO T-T}		10,200 (AC 1 minute)
Screw Torque	Terminals (M8)	-	N·m	10 (1)
	Mounting (M6)	-		6 (2)

Notes: (1) Recommended Value 9±1N·m (2) Recommended Value 5.5±0.5N·m

ELECTRICAL CHARACTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Repetitive Reverse Current	I _{RRM}	mA	-	3.5	25	VR=6,500V, T _j =125°C
Forward Voltage Drop	V _F	V	-	3.7	-	IF=250A, T _j =25°C
			3.7	4.1	4.6	IF=250A, T _j =125°C
Reverse Recovery Time	trr	μs	-	0.6	-	
Reverse Recovery Loss	E _{rr(10%)}	J/P	-	0.85	-	V _{CC} =3,600V, IF=250A, L=200nH T _j =125°C R _g =12Ω (3)
	Err(full)	J/P	-	0.9	-	

PACKAGE CHARACTERISTICS

Item	Symbol	Unit	Min.	Typ.	Max.	Test Conditions
Terminal Resistance	R _{CE}	mΩ	-	0.3	-	per arm
Terminal Stray Inductance	L _{sCE}	nH	-	42	-	per arm
Thermal Impedance	R _{th(j-c)}	K/W	-	-	0.051	Junction to case per arm
Comparative tracking index	CTI		-	600	-	
Contact Thermal Impedance	R _{th(c-f)}	K/W	-	0.024	-	Case to fin (λ _{grease} =1W/(m·K), Heat-sink flatness ≤50μm) per arm

Notes:(3) Counter arm; MBN500H65E2 VGE=+/-15V

R_G value is the test condition's value for evaluation of the switching times, not recommended value.

Please, determine the suitable R_G value after the measurement of switching waveforms (overshoot voltage, etc.) with appliance mounted.

- * Please contact our representatives at order.
- * For improvement, specifications are subject to change without notice.
- * For actual application, please confirm this spec sheet is the newest revision.

MDM250H65E2

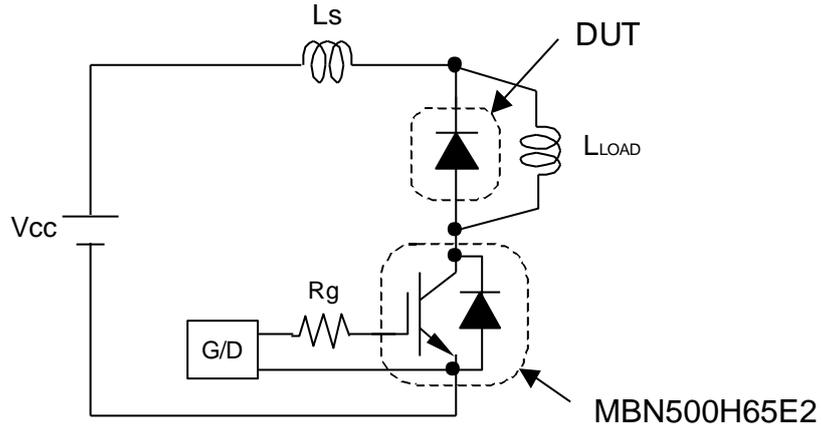


Fig.1 Switching test circuit

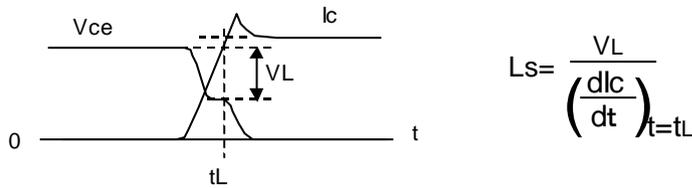
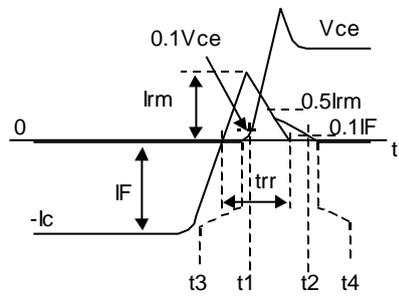


Fig.2 Definition of stray inductance

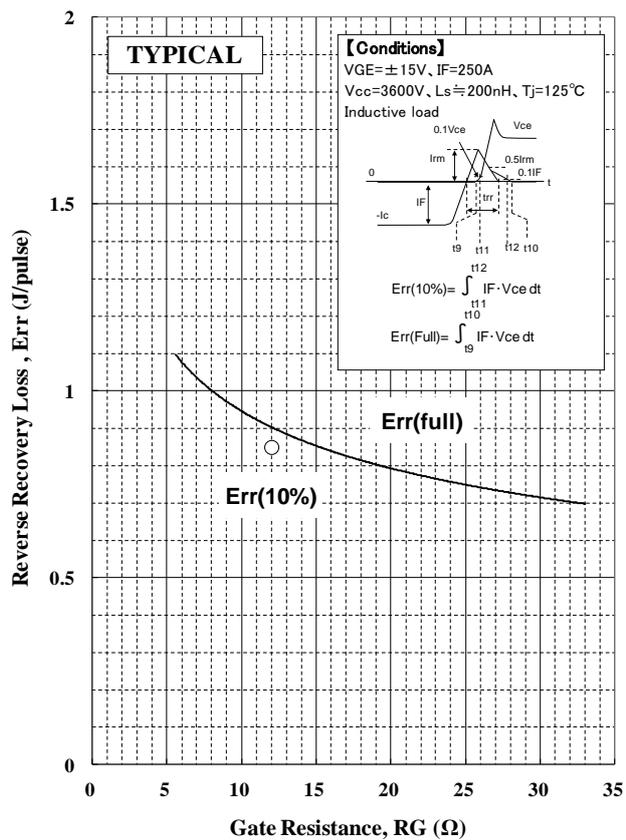


$$Err(10\%) = \int_{t_1}^{t_2} IF \cdot Vce \, dt$$

$$Err(Full) = \int_{t_3}^{t_4} IF \cdot Vce \, dt$$

Fig.3 Definition of switching loss

MDM250H65E2

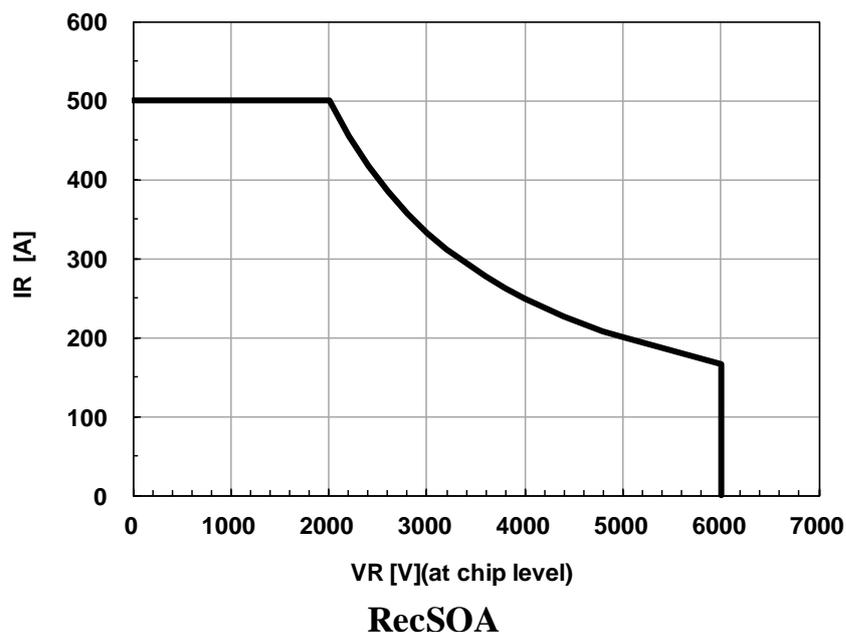


Recovery Loss vs. Gate Resistance

Recovery SOA

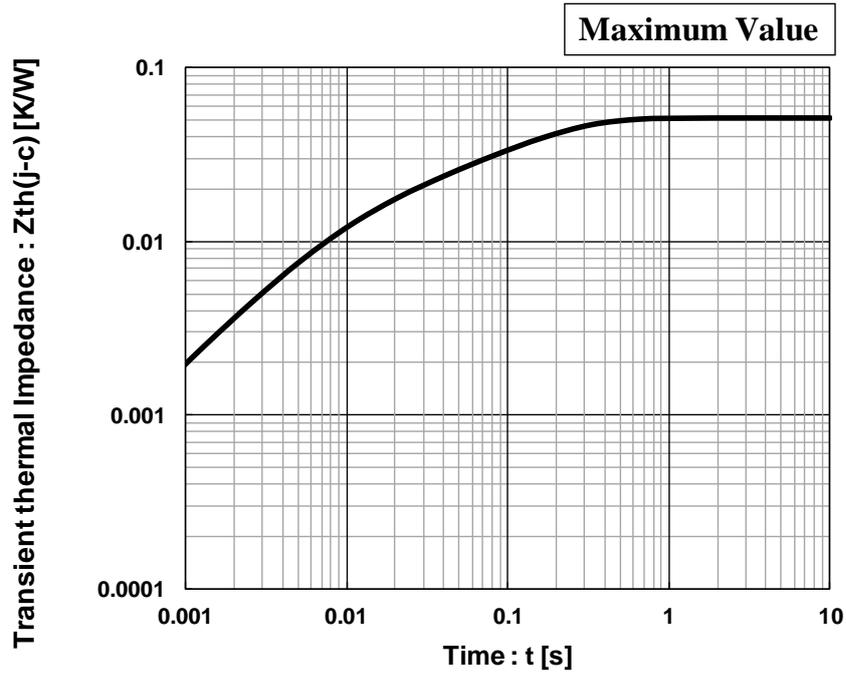
Conditions:

Ls≤200nH, Vcc≤4400V, IF≤500A, VGE=-15V,
 Rg(on) of across IGBT ≥12Ω, VGE of across IGBT =±15V,
 -40°C≤Tc≤125°C, Conduction pulse width of diode ≥30μs



MDM250H65E2

TRANSIENT THERMAL IMPEDANCE



Transient Thermal Impedance Curve

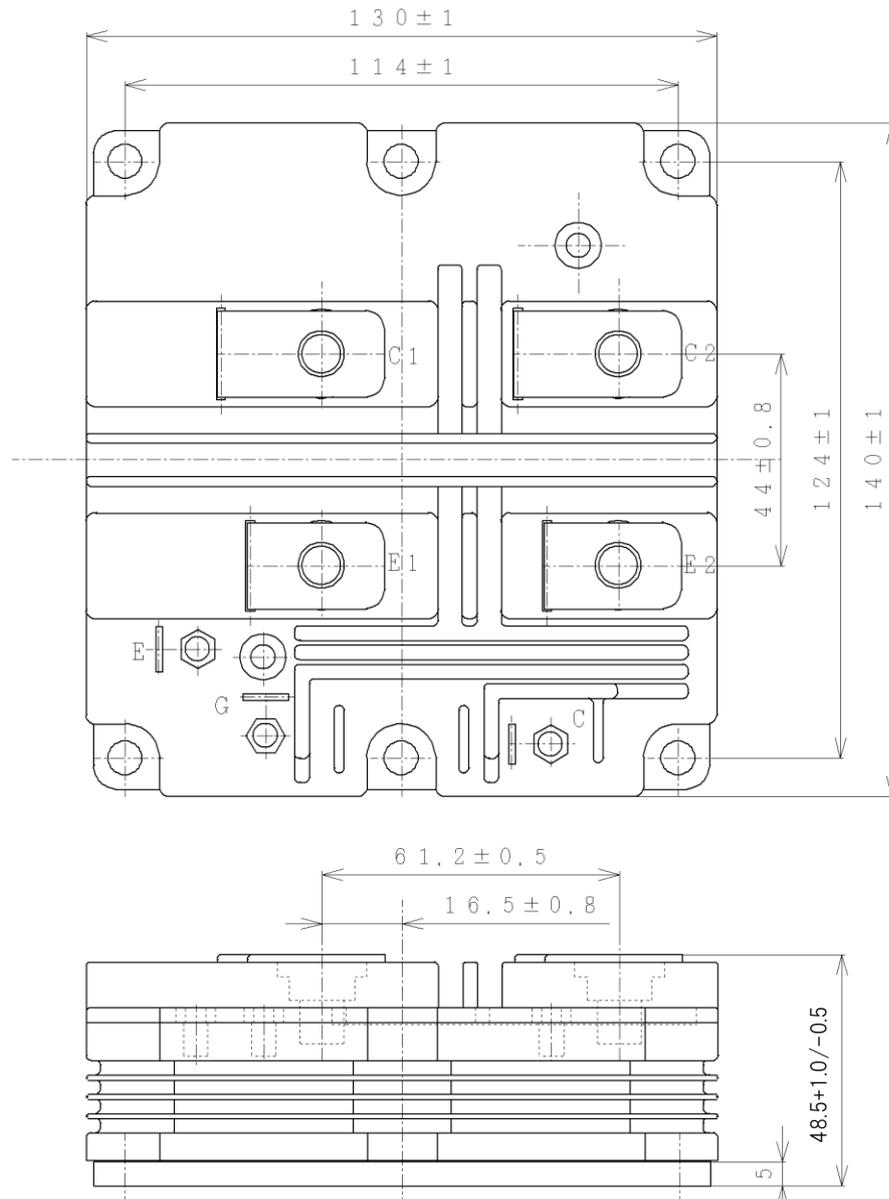
Curve approximation model
 $Z_{th} = \sum r_{th}[n] * (1 - \exp(-t/\tau_{th}[n]))$

n	1	2	3	4	Unit
$\tau_{th}[n]$	1.64E-01	2.88E-02	6.99E-03	9.33E-04	sec
$r_{th}[n, Diode]$	3.17E-02	9.80E-03	9.10E-03	4.00E-04	K/W

MDM250H65E2

OUTLINE DRAWING

Unit in mm



Weight: 1050(g)

Material declaration

Please note the following materials are contained in the product, in order to keep product characteristic and reliability level.

Material	Contained part
Lead (Pb) and its compounds	Solder

MDM250H65E2

HITACHI POWER SEMICONDUCTORS

Notices

1. The information given herein, including the specifications and dimensions, is subject to change without prior notice to improve product characteristics. Before ordering, purchasers are advised to contact Hitachi sales department for the latest version of this data sheets.
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