

# MBN1800F33F

Silicon N-channel IGBT 3300V F version

## FEATURES

- \* Soft switching behavior, low switching loss & low conduction loss :  
Soft low-injection punch-through  
Advanced Trench High conductivity IGBT.
- \* Low driving power due to low input capacitance with trench MOS gate.
- \* Low noise recovery: Ultra soft fast recovery diode.
- \* High Current rate Package.
- \* Low  $R_{th(j-c)}$  & low stray inductance.
- \* RoHS
- \* High thermal fatigue durability: ( $\Delta T_c=70K$ ,  $N>30,000$ cycles)

## ABSOLUTE MAXIMUM RATINGS ( $T_c=25^\circ\text{C}$ )

| Item                      | Symbol            | Unit             | MBN1800F33F        |
|---------------------------|-------------------|------------------|--------------------|
| Collector Emitter Voltage | $V_{CES}$         | V                | 3,300              |
| Gate Emitter Voltage      | $V_{GES}$         | V                | $\pm 20$           |
| Collector Current         | DC                | A                | 1,800              |
|                           | 1ms               |                  | 3,600              |
| Forward Current           | DC                | A                | 1,800              |
|                           | 1ms               |                  | 3,600              |
| Junction Temperature      | $T_{vj op}$       | $^\circ\text{C}$ | -50 ~ +150         |
| Storage Temperature       | $T_{stg}$         | $^\circ\text{C}$ | -55 ~ +150         |
| Isolation Voltage         | $V_{ISO}$         | $V_{RMS}$        | 6,000(AC 1 minute) |
| Screw Torque              | Terminals (M4/M8) | -                | 2/15 (1)           |
|                           | Mounting (M6)     | -                | 6 (2)              |

Notes: (1) Recommended Value  $1.8 \pm 0.2/15^{+0}_{-3} \text{N}\cdot\text{m}$  (2) Recommended Value  $5.5 \pm 0.5 \text{N}\cdot\text{m}$

## ELECTRICAL CHARACTERISTICS

| Item                                 | Symbol       | Unit          | Min. | Typ. | Max.  | Test Conditions                                                                                                                   |
|--------------------------------------|--------------|---------------|------|------|-------|-----------------------------------------------------------------------------------------------------------------------------------|
| Collector Emitter Cut-Off Current    | $I_{CES}$    | mA            | -    | -    | 0.6   | $V_{CE}=3,300\text{V}$ , $V_{GE}=0\text{V}$ , $T_{vj}=25^\circ\text{C}$                                                           |
|                                      |              |               | -    | 40   | 100   | $V_{CE}=3,300\text{V}$ , $V_{GE}=0\text{V}$ , $T_{vj}=150^\circ\text{C}$                                                          |
| Gate Emitter Leakage Current         | $I_{GES}$    | nA            | -500 | -    | +500  | $V_{GE}=\pm 20\text{V}$ , $V_{CE}=0\text{V}$ , $T_{vj}=25^\circ\text{C}$                                                          |
| Collector Emitter Saturation Voltage | $V_{CEsat}$  | V             | 2.5  | 2.85 | 3.5   | $I_C=1,800\text{A}$ , $V_{GE}=15\text{V}$ , $T_{vj}=150^\circ\text{C}$                                                            |
| Gate Emitter Threshold Voltage       | $V_{GE(th)}$ | V             | 5.5  | 6.5  | 7.5   | $V_{CE}=10\text{V}$ , $I_C=1,800\text{mA}$ , $T_{vj}=25^\circ\text{C}$                                                            |
| Input Capacitance                    | $C_{ies}$    | nF            | -    | 132  | -     | $V_{CE}=10\text{V}$ , $V_{GE}=0\text{V}$ , $f=100\text{kHz}$ , $T_{vj}=25^\circ\text{C}$                                          |
| Internal Gate Resistance             | $R_{G(int)}$ | $\Omega$      | -    | 1.3  | -     | $V_{CE}=10\text{V}$ , $V_{GE}=0\text{V}$ , $f=100\text{kHz}$ , $T_{vj}=25^\circ\text{C}$                                          |
| Turn On Delay Time                   | $t_{d(on)}$  | $\mu\text{s}$ | -    | 0.8  | -     | $V_{CC}=1,800\text{V}$ , $I_C=1,800\text{A}$                                                                                      |
| Rise Time                            | $t_r$        |               | -    | 0.3  | -     | $L_S=80\text{nH}$                                                                                                                 |
| Turn Off Delay Time                  | $t_{d(off)}$ |               | -    | 2.2  | -     | $R_{G(on/off)}=4.7\Omega/5.6\Omega$ (3)                                                                                           |
| Fall Time                            | $t_f$        |               | -    | 1.8  | -     | $V_{GE}=\pm 15\text{V}$ , $T_{vj}=150^\circ\text{C}$                                                                              |
| Forward Voltage Drop                 | $V_F$        | V             | 2.2  | 2.6  | 2.9   | $I_F=1,800\text{A}$ , $V_{GE}=0\text{V}$ , $T_{vj}=150^\circ\text{C}$                                                             |
| Reverse Recovery Time                | $t_{rr}$     | $\mu\text{s}$ | -    | 0.7  | -     | $V_{CC}=1,800\text{V}$ , $I_F=1,800\text{A}$ , $L_S=80\text{nH}$<br>$T_{vj}=150^\circ\text{C}$                                    |
| Turn On Loss                         | $E_{on}$     | J/P           | -    | 3.7  | -     | $V_{CC}=1,800\text{V}$ , $I_C=1,800\text{A}$ , $L_S=80\text{nH}$                                                                  |
| Turn Off Loss                        | $E_{off}$    | J/P           | -    | 3.3  | -     | $R_{G(on/off)}=4.7\Omega/5.6\Omega$ (3)                                                                                           |
| Reverse Recovery Loss                | $E_{rr}$     | J/P           | -    | 2.4  | -     | $V_{GE}=\pm 15\text{V}$ , $T_{vj}=150^\circ\text{C}$                                                                              |
| Short Circuit Pulse Width            | $t_{sc}$     | $\mu\text{s}$ | 10   | -    | -     | $V_{CC}=2,000\text{V}$ , $L_S=80\text{nH}$<br>$R_{G(on/off)}=4.7/56\Omega$ , $V_{GE}=\pm 15\text{V}$ , $T_{vj}=150^\circ\text{C}$ |
| Stray inductance module              | $L_{SCE}$    | nH            | -    | 7    | -     |                                                                                                                                   |
| Thermal Impedance                    | IGBT         | $R_{th(j-c)}$ | K/W  | -    | -     | Junction to case                                                                                                                  |
|                                      | FWD          | $R_{th(j-c)}$ |      | -    | -     |                                                                                                                                   |
| Contact Thermal Impedance            |              | $R_{th(c-f)}$ | K/W  | -    | 0.005 | Case to fin                                                                                                                       |

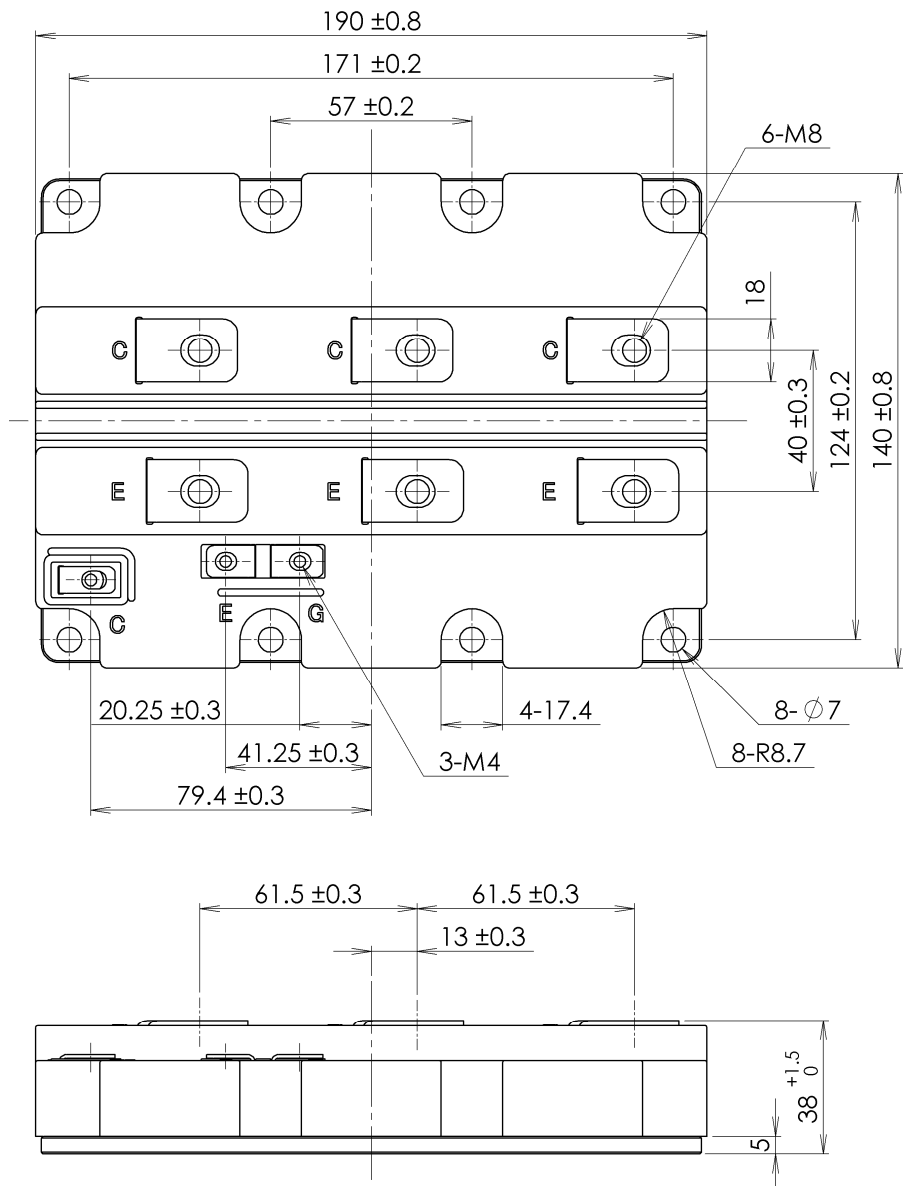
Notes: (3)  $R_G$  value is a test condition value for evaluation, not recommended value.

Please, determine the suitable  $R_G$  value by measuring switching behaviors.

- \* Please contact our representatives at order.
- \* For improvement, specifications are subject to change without notice.
- \* For actual application, please confirm this spec sheet is the newest revision.
- \* ELECTRICAL CHARACTERISTIC items shown in above table are according to IEC 60747-2 and IEC 60747-9.

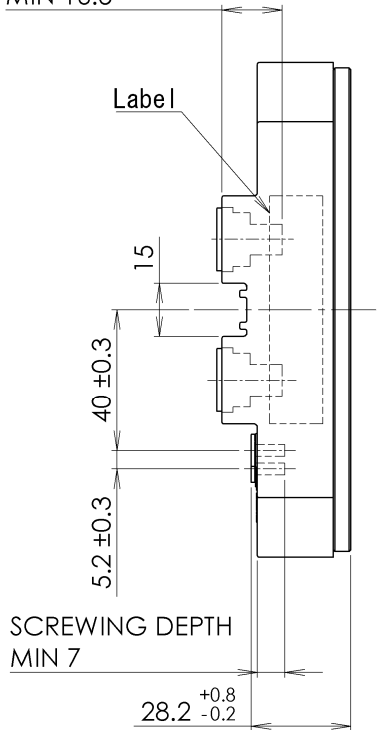
# MBN1800F33F

## OUTLINE DRAWING



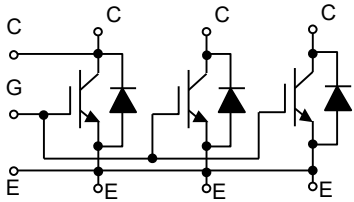
Unit in mm

SCREWING DEPTH  
MIN 16.5

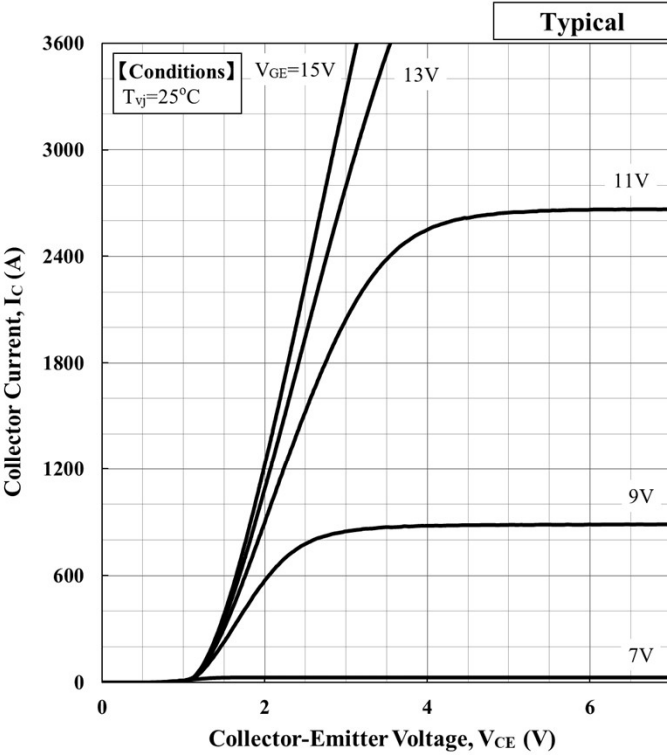


Weight: 1,300g

## CIRCUIT DIAGRAM

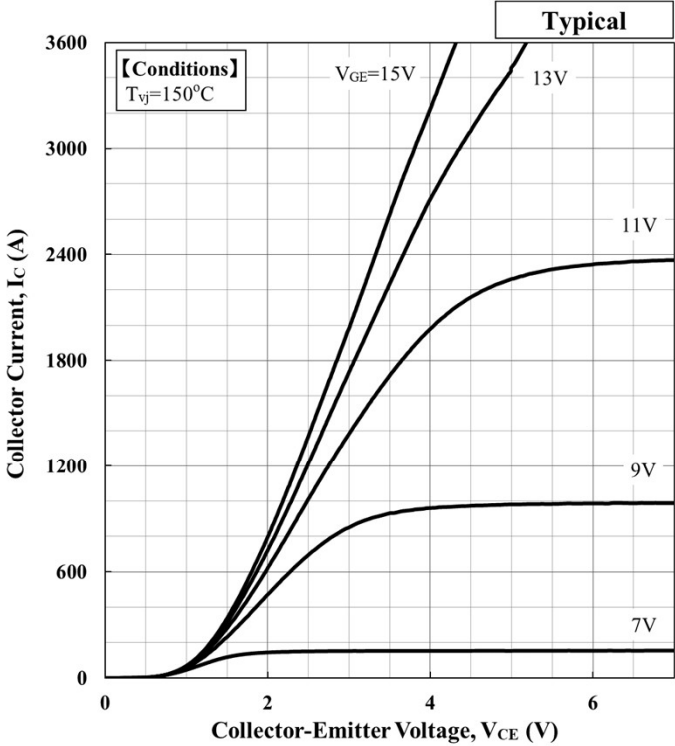


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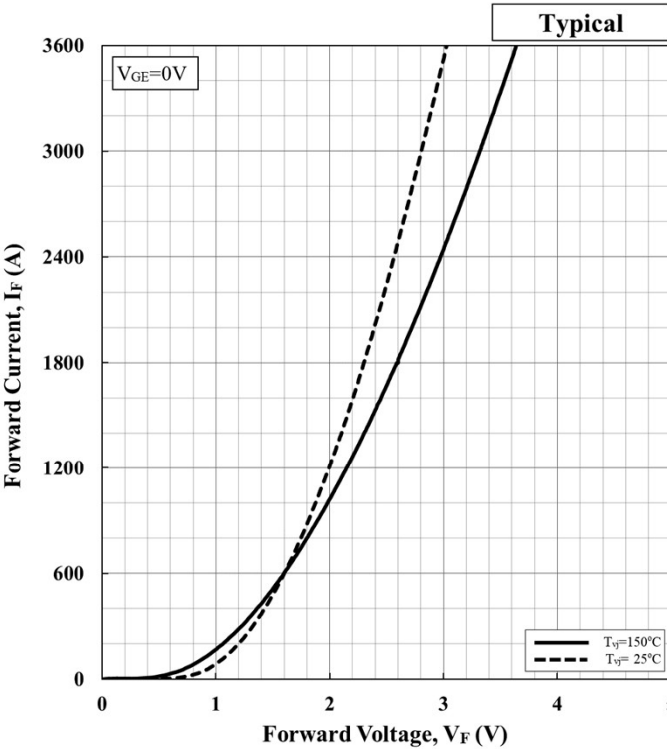
| $V_{CE}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$ |             |           |            |           |           |
|----------------------------------------------------------------------------------|-------------|-----------|------------|-----------|-----------|
| Temp.[°C]                                                                        | $V_{GE}[V]$ | $a_3$     | $a_2$      | $a_1$     | $a_0$     |
| 25                                                                               | 15          | 1.58.E-11 | -1.20.E-07 | 7.57.E-04 | 1.23.E+00 |

Collector Current vs. Collector Emitter Voltage



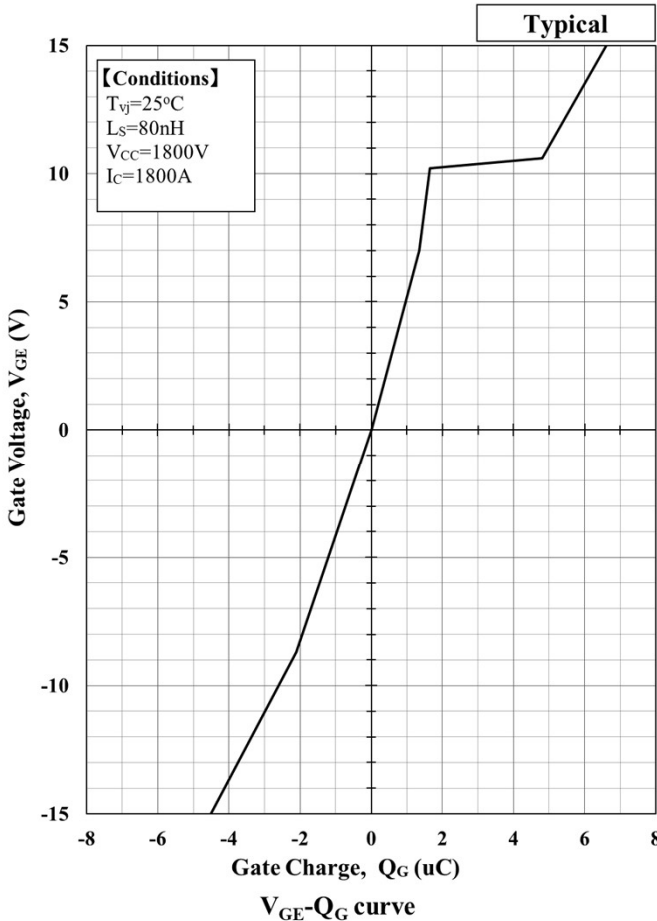
| $V_{CE}(sat)[V] = a_3 \cdot  I_c ^3 + a_2 \cdot  I_c ^2 + a_1 \cdot  I_c  + a_0$ |             |           |            |           |           |
|----------------------------------------------------------------------------------|-------------|-----------|------------|-----------|-----------|
| Temp.[°C]                                                                        | $V_{GE}[V]$ | $a_3$     | $a_2$      | $a_1$     | $a_0$     |
| 150                                                                              | 15          | 3.35.E-11 | -2.27.E-07 | 1.28.E-03 | 1.09.E+00 |

Collector Current vs. Collector Emitter Voltage

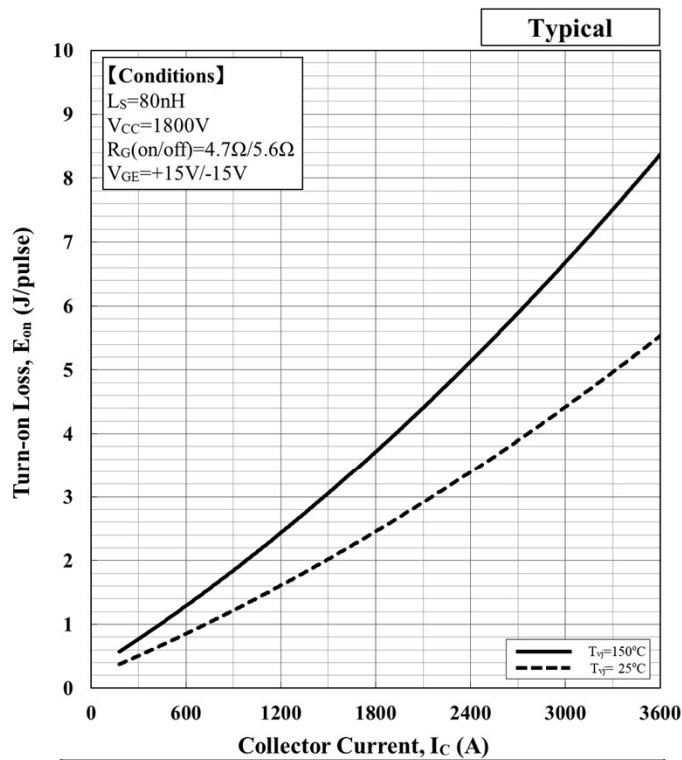


| $V_F[V] = a_3 \cdot  I_F ^3 + a_2 \cdot  I_F ^2 + a_1 \cdot  I_F  + a_0$ |           |            |           |           |
|--------------------------------------------------------------------------|-----------|------------|-----------|-----------|
| Temp.[°C]                                                                | $a_3$     | $a_2$      | $a_1$     | $a_0$     |
| 25                                                                       | 2.77.E-11 | -2.33.E-07 | 1.03.E-03 | 1.04.E+00 |
| 150                                                                      | 3.40.E-11 | -2.93.E-07 | 1.40.E-03 | 8.36.E-01 |

Forward Voltage of free-wheeling diode



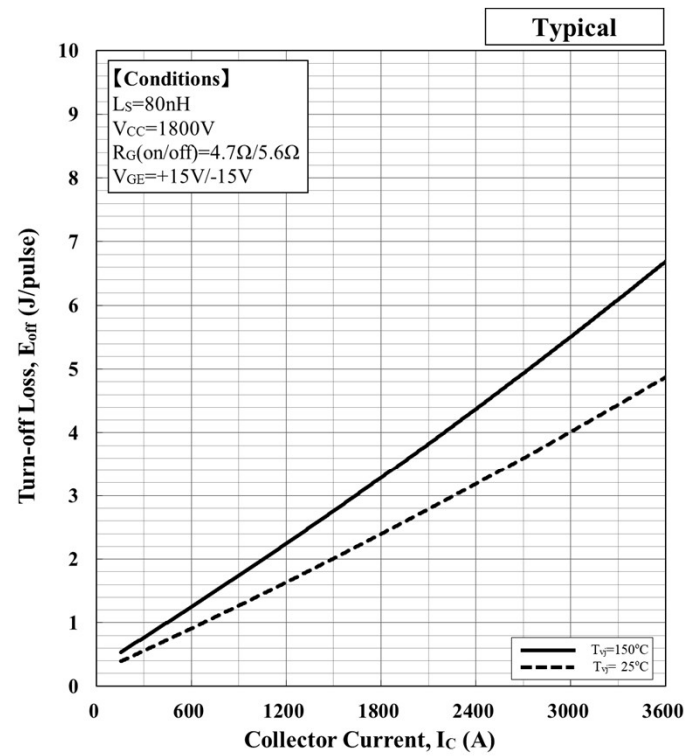
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$$E [J] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$$

| Temp.[°C] | $a_3$ | $a_2$    | $a_1$    | $a_0$    |
|-----------|-------|----------|----------|----------|
| 25        | -     | 1.24E-07 | 1.04E-03 | 1.87E-01 |
| 150       | -     | 1.88E-07 | 1.57E-03 | 2.82E-01 |

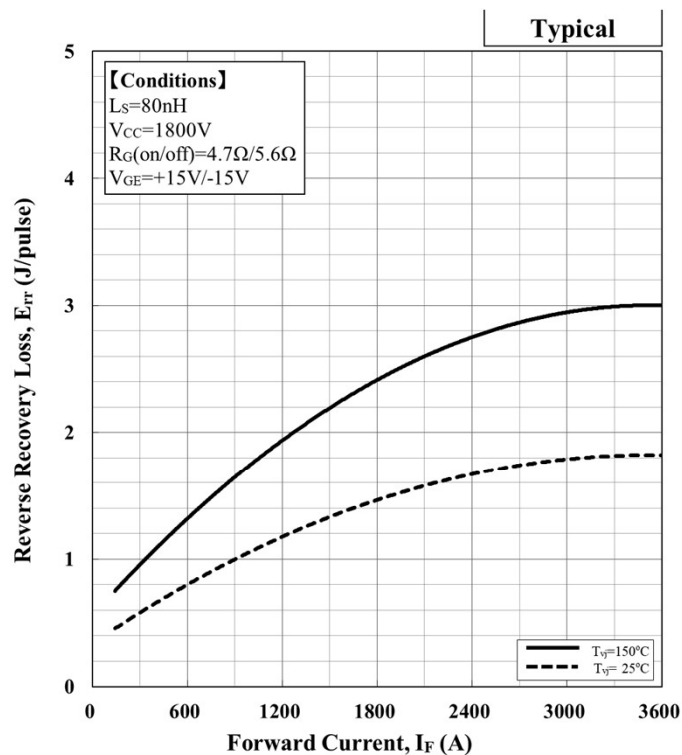
Turn-on loss vs. Collector current



$$E [J] = a_3 \cdot |I_c|^3 + a_2 \cdot |I_c|^2 + a_1 \cdot |I_c| + a_0$$

| Temp.[°C] | $a_3$ | $a_2$    | $a_1$    | $a_0$    |
|-----------|-------|----------|----------|----------|
| 25        | -     | 4.68E-08 | 1.13E-03 | 2.18E-01 |
| 150       | -     | 6.42E-08 | 1.54E-03 | 2.99E-01 |

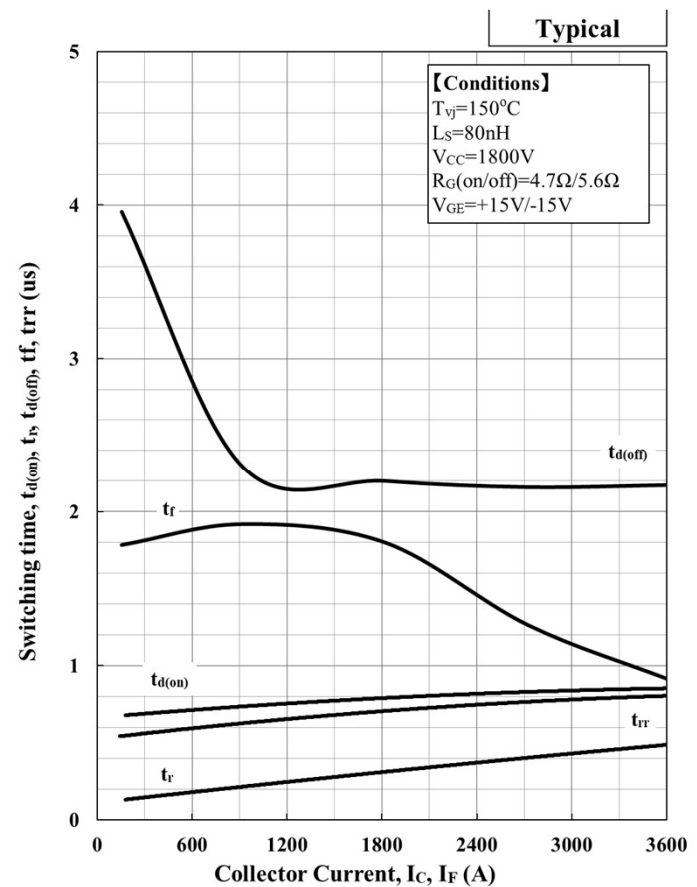
Turn-off loss vs. Collector current



$$E [J] = a_3 \cdot |I_F|^3 + a_2 \cdot |I_F|^2 + a_1 \cdot |I_F| + a_0$$

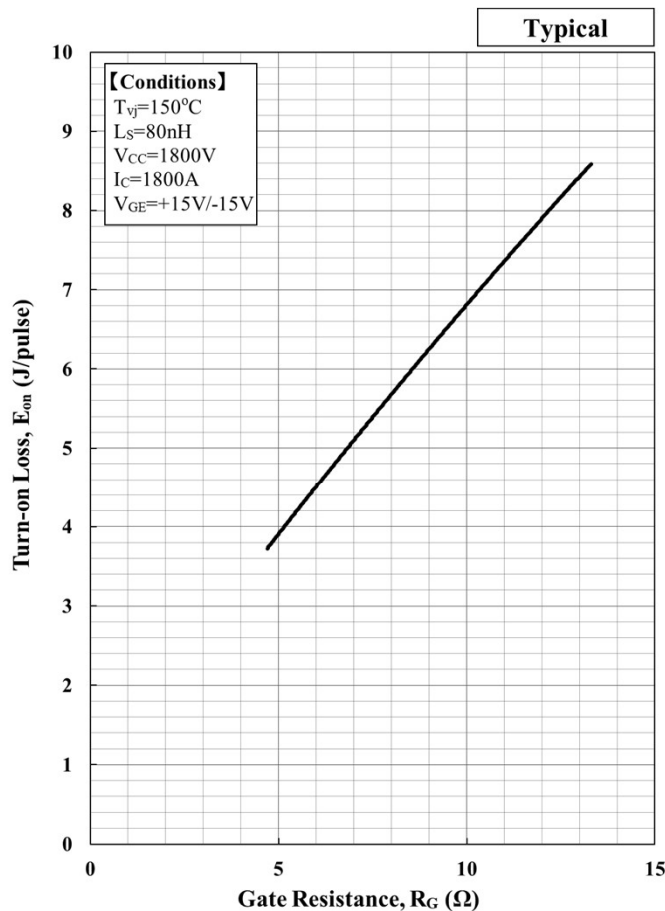
| Temp.[°C] | $a_3$ | $a_2$     | $a_1$    | $a_0$    |
|-----------|-------|-----------|----------|----------|
| 25        | -     | -1.19E-07 | 8.40E-04 | 3.39E-01 |
| 150       | -     | -1.96E-07 | 1.38E-03 | 5.58E-01 |

Recovery loss vs. Forward current

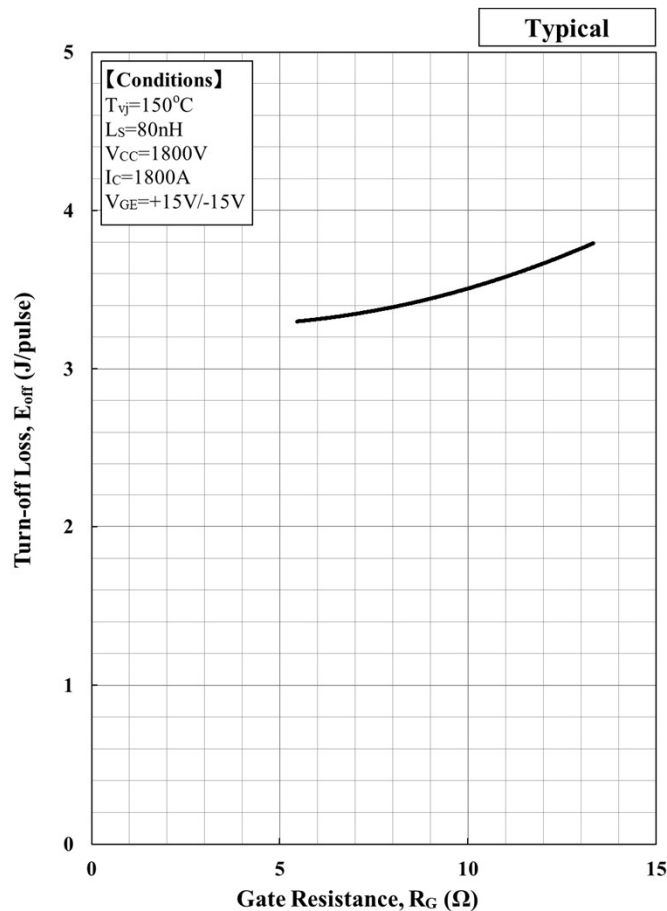


Switching time vs. Collector Current

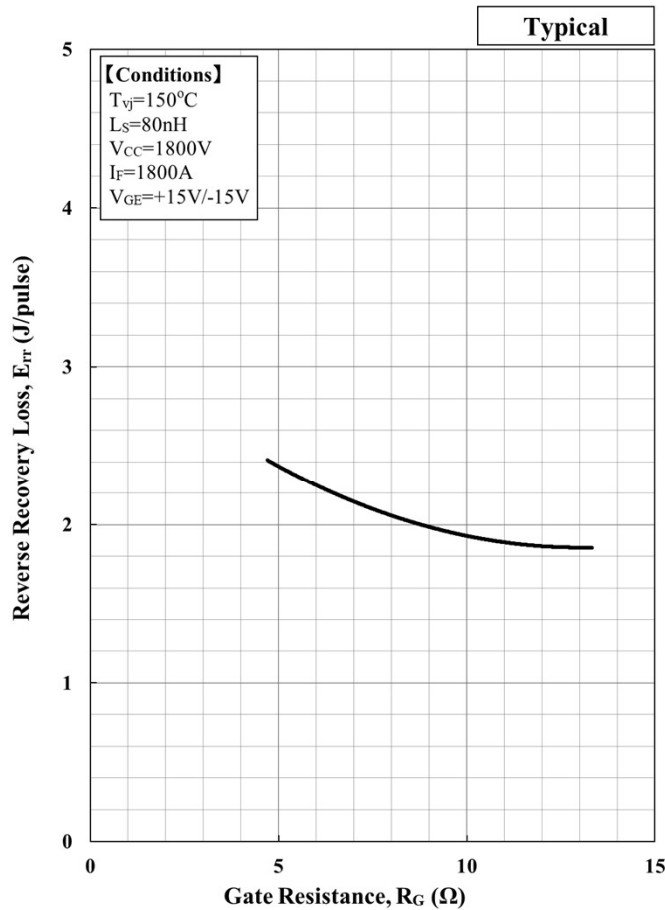
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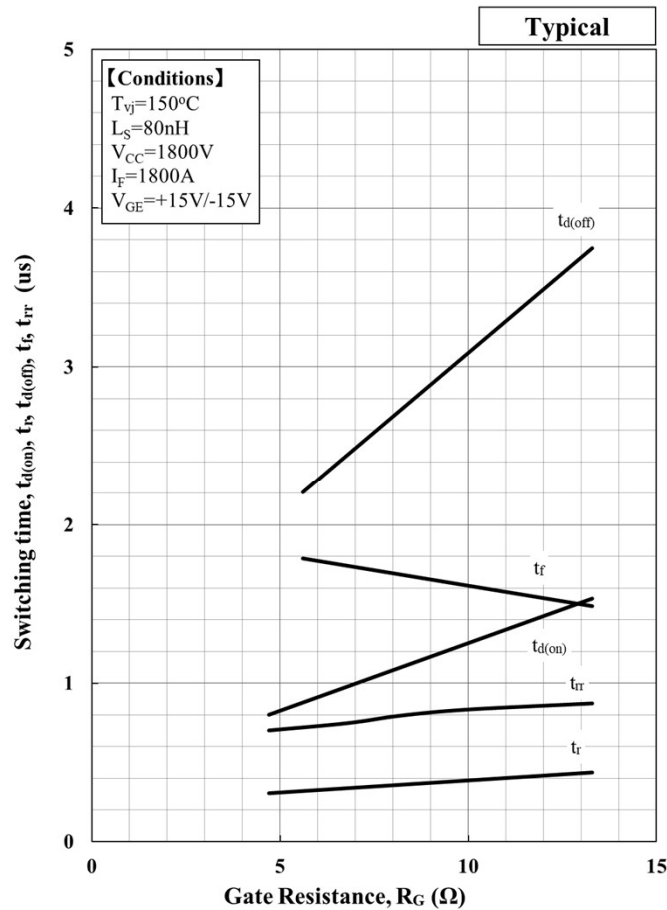
Turn-on loss vs. Gate Resistance



Turn-off loss vs. Gate Resistance

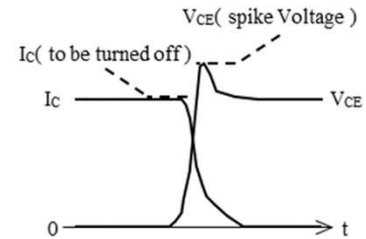
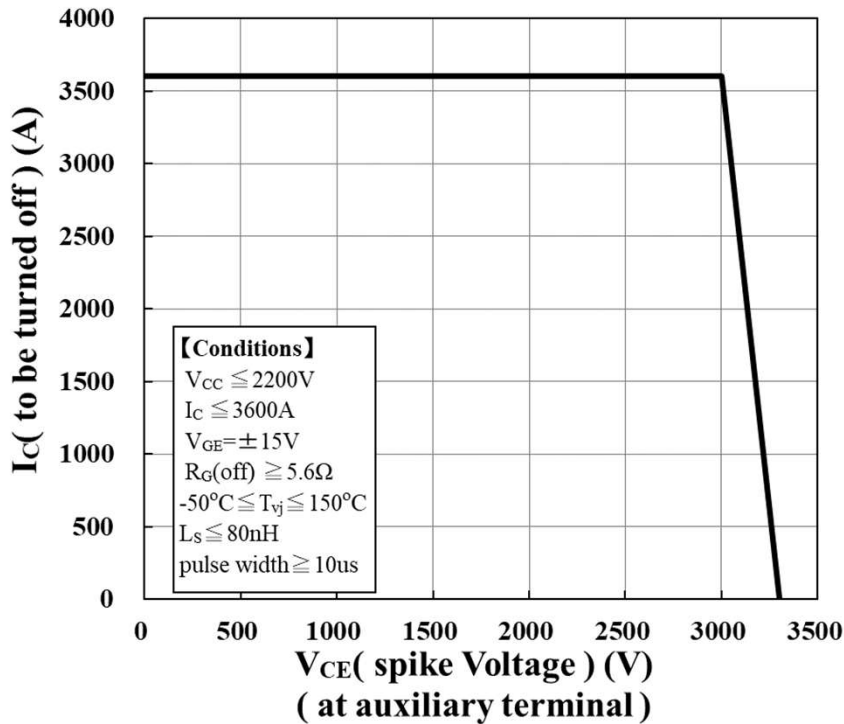


Recovery loss vs. Gate Resistance



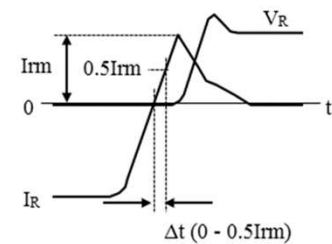
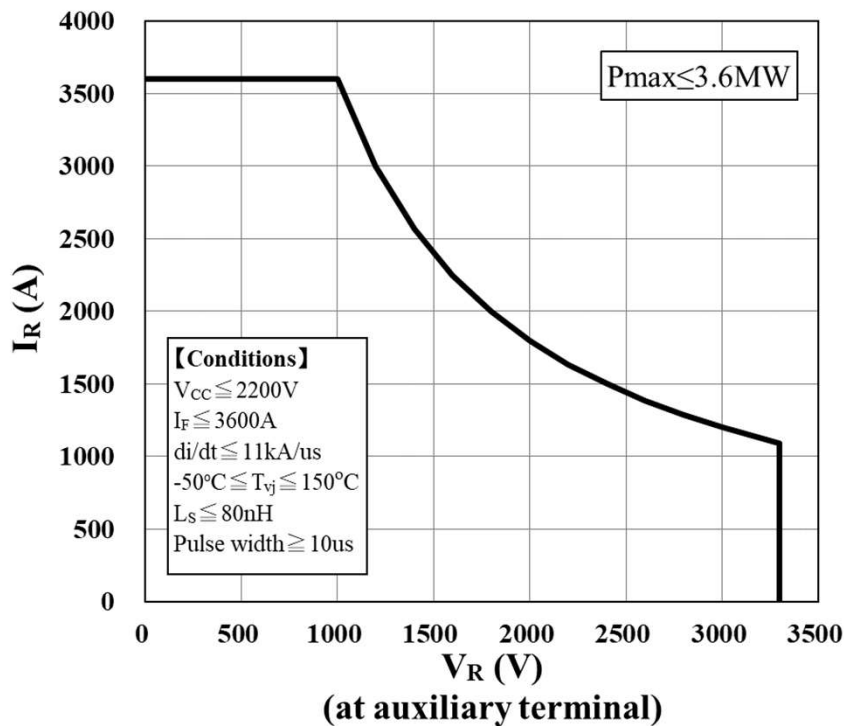
Switching time vs. Gate Resistance

# MBN1800F33F



Definition of RBSOA waveform

## Reverse Bias Safe Operation Area ( RBSOA )

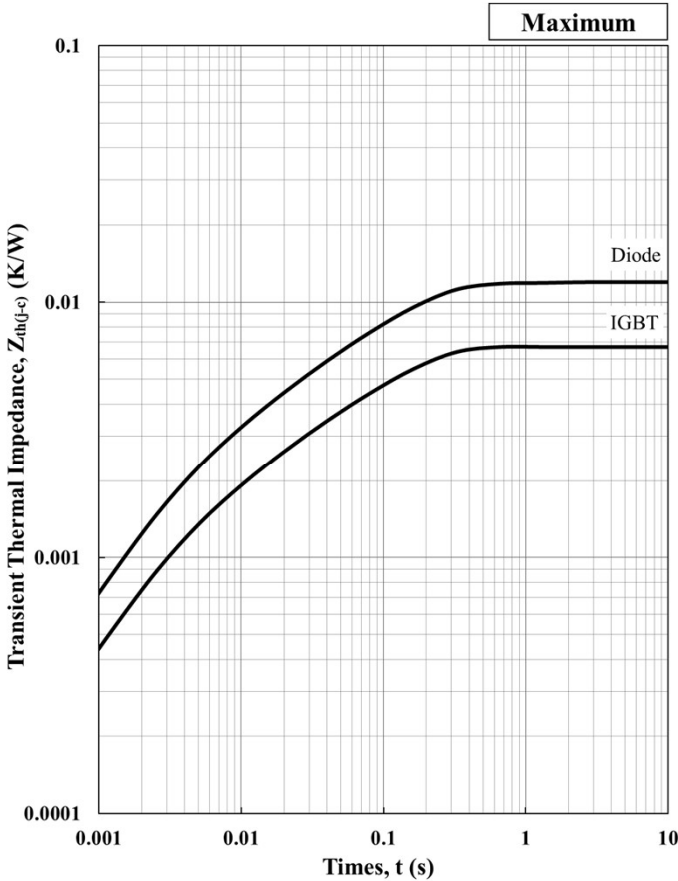
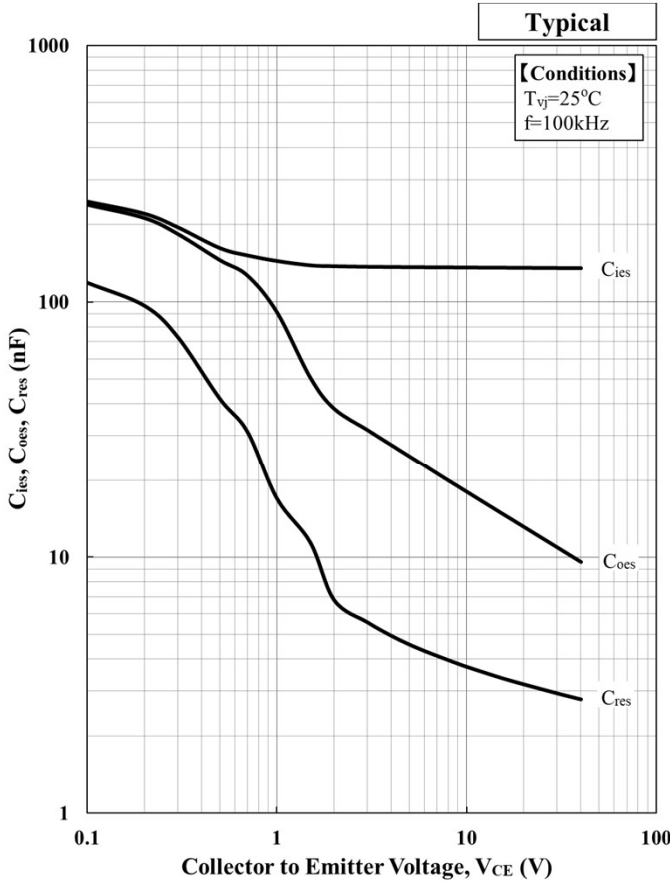


$$\frac{di}{dt} = \frac{0.5I_{rm}}{\Delta t}$$

Definition of Recovery  $di/dt$ 

## Reverse Recovery Safe Operation Area ( RRSOA )

# MBN1800F33F



Foster model lumped circuit constant

| n               | 1        | 2        | 3        | 4        | Unit  |
|-----------------|----------|----------|----------|----------|-------|
| R th, IGBT [n]  | 4.32E-03 | 1.45E-03 | 8.73E-04 | 5.10E-05 | [K/W] |
| C th, IGBT [n]  | 2.93E+01 | 1.07E+01 | 3.14E+00 | 6.21E+00 | [J/K] |
| R th, Diode [n] | 7.78E-03 | 2.84E-03 | 1.28E-03 | 1.00E-04 | [K/W] |
| C th, Diode [n] | 1.63E+01 | 5.45E+00 | 2.15E+00 | 3.16E+00 | [J/K] |

Cauer model lumped circuit constant

| n               | 1        | 2        | 3        | 4        | Unit  |
|-----------------|----------|----------|----------|----------|-------|
| R th, IGBT [n]  | 5.84E-04 | 1.17E-03 | 1.97E-03 | 2.98E-03 | [K/W] |
| C th, IGBT [n]  | 1.64E+00 | 1.09E+00 | 8.05E+00 | 2.95E+01 | [J/K] |
| R th, Diode [n] | 8.92E-04 | 2.14E-03 | 3.59E-03 | 5.38E-03 | [K/W] |
| C th, Diode [n] | 9.74E-01 | 7.11E-01 | 4.00E+00 | 1.67E+01 | [J/K] |

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4. In cases where extremely high reliability is required (such as use in nuclear power control, aerospace and aviation, traffic equipment, life-support-related medical equipment, fuel control equipment and various kinds of safety equipment), safety should be ensured by using semiconductor devices that feature assured safety or by means of users' fail-safe precautions or other arrangement. Or consult with MPSD's sales department staff. (When semiconductor devices fail, as a result the semiconductor devices or wiring, wiring pattern may smoke, ignite, or the semiconductor devices themselves may burst.)
5. A semi-processed article is done now using solder which contains lead inside the semiconductor devices. There is possibility of the regulation substance depend on the applied models, so please check before using.
6. This specification is a material for component selection, which describes specifications of power semiconductor devices (hereinafter referred to as products), characteristic charts, and external dimension drawings.
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8. For handling other than described in this manual, follow the handling instructions (IGBT-HI-00002).

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## Minebea POWER SEMICONDUCTORS

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